



**KITCHEN CABINETS**  
INCORPORATED

## **STANDARD PRODUCT DESCRIPTION—CABINET BOX**

### **HINGES**

CORROSION RESISTANT, CONCEALED, SELF-CLOSING, HEAVY DUTY STEEL HINGES ATTACHED TO DOOR WITH SCREWS. KCMA CERTIFIED.

### **DRAWER GUIDES**

SIDE MOUNTED, EPOXY-COATED, 100# CAPACITY, V-NOTCH. ATTACHED TO DRAWER BOX WITH THREE #6 X ½" SCREWS PER SIDE. BACK BRACKET MECHANICALLY FASTENED TO HANGING RAIL OF CABINET. DRAWER GUIDES ARE KCMA CERTIFIED.

### **FACE FRAMES**

SOLID KILN-DRIED HARDWOOD, SUITABLE FOR NATURAL FINISH. ¾" NOMINAL THICKNESS. ASSEMBLED WITH MORTISE AND TENON CONSTRUCTION USING FASTENERS. FRAMES DRUM SANDED TO ASSURE SMOOTH SURFACE TO RECEIVE FINISH. END RAILS OF FRAME ARE DADOED TO RECEIVE END PANELS, TOPS & BOTTOMS.

### **END PANELS**

END PANELS ARE DADOED TO RECEIVE SHELF, BOTTOMS AND WALL TOPS. END PANELS ARE ½" THICK PARTICLE BOARD LET INTO FRAME RAILS. INTERIOR SIDE OF PANEL WILL BE FINISHED WITH A STAIN RESISTANT, LIGHT MAPLE COLORED FINISH. FINISHED ENDS WILL HAVE A 1/8" PLYWOOD PANEL, STAINED TO MATCH FINISHED PRODUCT, ATTACHED WITH GLUE AND STAPLES.

### **BASE BOTTOMS**

½" THICK PARTICLE BOARD LET INTO END PANELS AND FACE FRAMES. INTERIOR SIDE OF PANEL WILL BE FINISHED WITH A STAIN RESISTANT, LIGHT MAPLE COLORED FINISH. BASE BOTTOMS ARE SUPPORTED BY VERTICALLY MOUNTED FLOOR SUPPORTS ON 16" CENTERS. TOE KICKS ARE ½" PARTICLE BOARD ATTACHED TO END PANELS AND SUPPORTS OF EACH CABINET, AND THE ENTIRE TOE KICK RUN WOULD BE COVERED WITH 1/8" PLYWOOD TO MATCH FINISHED PRODUCT.

**SHELVES**

1/2" PARTICLE BOARD SHELVES, ADJUSTABLE IN WALL CABINETS, COVERED WITH STAIN RESISTANT, LIGHT MAPLE COLORED FINISH, EDGEBANDED FRONT EDGE. BASE CABINETS WILL HAVE A HALF DEPTH, 1/2" PARTICLE BOARD SHELF.

**WALL TOPS & BOTTOMS**

1/2" PARTICLE BOARD, COVERED WITH A STAIN RESISTANT, LIGHT MAPLE COLORED FINISH, GLUED AND STAPLED TO END PANEL, FRAME AND BACK.

**BACKS**

1/4" MASONITE COVERED WITH STAIN RESISTANT, LIGHT MAPLE COLORED FINISH, SECURED WITH STAPLES.

**DRAWERS**

DRAWER HEAD MATCHES SPECIFIED DOOR. DRAWER SIDES ARE 1/2" PARTICLE BOARD, COVERED WITH A STAIN RESISTANT, LIGHT MAPLE COLORED FINISH. DRAWER BOX IS FOUR-SIDED WITH LOCK SHOULDER CONSTRUCTION. ALL JOINTS SECURED WITH GLUE AND MECHANICAL FASTENERS. DRAWER BOTTOM OF 1/8" MASONITE, COVERED ON THE TOP EDGE WITH A STAIN RESISTANT, LIGHT MAPLE COLORED FINISH, DADOES IN DRAWER SIDES, WITH HOT MELT GLUE APPLIED TO ALL FOUR SIDES OF THE UNDERSIDE OF DRAWER BOX. SCREWS ATTACH DRAWER BOX TO HEAD, EQUALLY SPACED AND DRIVEN FLUSH.

**CORNER BLOCKS**

TRIANGULAR FORMED, WITH COUNTERTOP SECURING HOLE, SECURED TO END PANEL AND FRAME WITH FASTENERS.

**EXTERIOR FINISH**

BEFORE THE APPLICATION OF FINISH MATERIAL, CABINETS ARE CAREFULLY INSPECTED AND THOROUGHLY SANDED TO RECEIVE FINISH. A PENETRATING STAIN IS APPLIED FOR COLOR, THEN AN APPLICATION OF SEALER, FOLLOWED BY TRADITIONAL HAND RUBBING FOR SMOOTHNESS. THE CABINETS THEN RECEIVE A COAT OF PRE CATALYZED VARNISH FOR A DURABLE LASTING FINISH.